Optimization of Reaction Parameters for the Synthesis and Metal Ion Binding Properties of a Novel Schiff Base Using Response Surface Methodology: Kinetics and Thermodynamic Studies

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Abstract. This research work described the synthesis and metal ion binding properties of bis(2,2′-methylylidenephenol)diaminoethane a biologically, chemically and industrially important compound to make it more suitable and efficient for industrial scale production. To optimize the relationship between reactions conditions and yield of Co(II)- H_2BMPDE , a second order quadratic polynomial equation was generated. The economical operating optimal reaction parameters were 0.30 % bis(2,2′-methylylidenephenol)diaminoethane (H_2BMPDE), 6.22 μ g $CoCl_2.9H_2O$, temperature of 39.27 °C, extraction time of 14.83 min and HCl concentration of 10^{-4} M. Based on the optimized reaction parameters, the laboratory yield was 31.70 μ g, which was in close agreement with the predicted yield of 31.89 μ g. Thermodynamic studies indicated that the complexation is feasible, spontaneous, endothermic and involved solvation process. The high regression coefficient observed from the pseudo-second order kinetic model (R^2 =0.9948) as against pseudo-first order kinetic model (R^2 =0.3382) indicated that pseudo-second order kinetic model was obeyed and clearly described the complexation process. The complexation of cobalt(II) ions on the H_2BMPDE correlated well with both Langmuir (R^2 =0.8822) and Freundlich (R^2 =0.9979) isotherms. The response surfaces and scale-up experiments indicated that the optimized process conditions could improve the yield of the complex at larger scales.

Keywords: Co(II)-H₂BMPDE complex, response surface methodology, thermodynamic studies, industrial application

Introduction

The synthesis, characterisation and application of compounds with N₂O₂ donor atom sets has increased in recent years owing to their chemical, industrial and biological importance. Consequently, bis(2,2'methylylidenephenol) diaminoethane and its metal complexes have been widely researched owing to their use as biologically active compound (oxygen carrying ability, antimicrobial, anti tumor and insect repellant activities) (Ansari et al., 2009; Woldemarian and Mandal, 2008), as electrolyte, antitumor agents, metal ion determination and in catalytic reduction reactions (Dardfarnia et al., 2015: Starkie, 2015; Yang et al., 2010; Doctrow et al., 2002) in red phosphorescent light emitting diodes (Bae et al., 2011) in catalytic reactions (Peiris and Udugala-Ganahenege, 2015) magnetic drug(Ishikawa and Eguchi, 2013) and other miscellaneous applications (Sakineh and Razieh, 2013; Yuan et al., 1993)

In previous years preparation of metal complexes of H_2BMPDE had always followed the protocol designed

by Cozzi (2004) without consideration to other preparatory method. In similar way, the method of Cozzi (2004) and Ishikawa and Eguchi (2013) patented for the preparation of H₂BMPDE metal magnetic drugs was discussed at laboratory scale without industrial consideration.

Box- Behnken design illustrates the interaction between variables need less number of experiments, forecasts response, handles relationship between many parameters, tackles real issues, can be manipulated and takes less time (Jiao *et al.*, 2013; Shu *et al.*, 2013; Wang and Chi, 2012; Zhang and Liu, 2011; Greferer and Lankmaryr, 2005). Response surface methodology (RSM) has been previously used for the removal of heavy metals from aqueous solutions using biosorbents and in the preparation of iron-polysaccharide complex (Zhang and Liu, 2011) but there is no established literature on the use of this method in extractive preparation of metal H₂BMPDE complexes.

The present study is aimed at developing a novel, efficient and effective process for Co (II)-H₂BMPDE complex preparation and produce a satisfactory process

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for large scale production of the complexes of H₂BMPDE. The work centered on the optimization of the process conditions for the synthesis and extraction of the complex using RSM and testing the feasibility of the process in solution, hence the equilibrium, kinetics and thermodynamics studies.

Materials and Methods

CoCl₂.6H₂O, HCl, Na₂CO₃, chloroform, carbon tetrachloride, salicylaldehyde and ethylenediamine analytical grade reagents were obtained from Merck (Germany) and used without further purification unless otherwise stated.

Equipment. Electronic spectra of the H₂BMPDE and Co(II)-H₂BMPDE complexes were obtained on Genesis 10S UV-Vis Spectrophotometer. Modeling the extraction process and the responses were done using Design Expert software version 8.0.7.1 (Stat-ease Inc., USA, 2011), Perkin-Elmer FTIR-8400S Fourier transform infrared spectrophotometer (Shimadzu, Japan) was used to obtain transmission infrared spectra of the ligand in the range of 4000-400 cm⁻¹ in KBr pellets. GC-MSQ 2010 Plus (Shimadzu, Japan) coupled with gas chromatograph was used to obtain the mass spectra analysis of the ligand through electron ionization. Bruker AVANCE II 400 MHz spectrometers with CDCl₃ as solvent and tetramethylsilane as internal reference were used to record NMR spectra. Vario-Elemental Microcube ELIII was used to determine the elemental composition of H₂BMPDE.

Synthesis of bis(2,2'-methylylidenephenol) diaminoethane. H₂BMPDE was prepared by the modified Takeshima procedure as described elsewhere (Ishikawa and Eguchi, 2013) by mixing ethylenediamine and salicylaldehyde in a 2:1 mole ratio, heating and recrystallization in carbon tetrachloride. Yield: 73.35 g, 64.45 %, M.P= 127 ± 1 °C. Electronic spectrum (DMF, nm, $^{\xi}$ =Mol⁻¹ dm³cm⁻¹): 260 ($^{\xi}$ =3.0 x10²), 285 ($^{\xi}$ =3.6 $\times 10^2$) 335 ($\varepsilon = 4.7 \times 10^2$). Anal calcd. for C₁₆H₁₆N₂O₂: C, 71.64%; H,5.97 %; N,10.44%. Found: C, 70.89%; H, 6.05%; N, 0.41%. FT-IR (KBr, cm⁻¹): 3401 cm⁻¹ ν (-OH), 3042 cm⁻¹ v (=CH aromatic), 2913 cm⁻¹ v (-CH aliphatic), 1615 cm⁻¹ v (Imine -N=CH-), 1494, (aromatic -C=C-),1416(N-C),1285 cm⁻¹ v(phenol C-O); ¹H NMR(CDCl₃, **d**, ppm): 7.4 (1H, N=C(H); 6.5-7.11 (4H, ArH); 3.5(4H, =NCH₂ CH₂N=). ¹³C NMR (CDCl₃, \mathbf{d} , ppm): 221.44 (bonded to phenolic oxygen); 152.65 (aromatic carbons); 48.69 (methylene carbon): GC-MS (m/z): calcd. for $[M+1]^+$ 268; found $[M+1]^+$ 268. **Method.** Solvent extraction method based on batch equilibration was applied in the response methodology approach a Box-Behnken design for the optimization of the reaction conditions according to the matrix as shown in Table 1. Consequently, Co (II) (100 μg) was measured each and transferred into a series of 50 cm³ calibrated extraction bottles. 1 cm³ of aqueous HCl (0.0001-2 M concentration range) solution was added into the separate bottles, 0.2 cm³ of 0.5% H₂BMPDE solution added and HCl solution added to make up the volume to 5 cm³ with 5 cm³ chloroform added. The phase was treated and the extracted specie determined spectrophotometrically at 465 nm.

The quantity of Co(II) complexed with H_2BMPDE $L(\mu g)$ was thus calculated as shown in equation 1.

$$L = \frac{V(\text{Co-Ce })/M}{M} - \dots - 1$$

where:

Co is initial Co(II) concentration, Ce is the equilibrium Co(II) concentration, V is the volume of Co(II) and M is the mass of H₂BMPDE. The mechanism of complexation could be represented as in equation 2 where the extraction constant kex and distribution ratio are represented in equation 3 and 4, respectively

$$M^{n^+}+ mH_3 B^+ + nX^- \xrightarrow{kex} M(H_2 B)_{M}^{n^+} nX^- + mH^+ ... 2$$

$$kex = \frac{[M (H_2 B)_M^{n+} \cdot nX^-] [H^+]^m}{[M^{n+}] [H_3 B^+]^m [X^-]^n} \dots 3$$

where:

 $X = Cl^{-}, ClO_{4}^{-}, NO_{3}^{-}, OH^{-} \text{ or } HSO_{4}^{-}, M = metal \ cation$ and D Distribution ratio

 $\log D=M \log[H_2B]+n \log[X]+m \log K_1+\log kex \dots 4$

Table 1. Variables and experimental design levels for response surface

Coded values	-1.000	0.000	+1.000
A (Seconds)	1.00	8.00	15.00
B (M)	0.50	0.25	0.0001
C (°C)	20.00	30.00	40.00
D (µg)	5.00	12.50	20.00
E (%)	0.05	0.525	1.00

The process involves ion-association complexes of the type [M(H₂ B] 2X⁻. In other words, the extraction mechanism of Co(II)- H₂BMPDE complex formation could be represented as equation 5

$$Co^{2+} + H_2 BMPDE + 2OH^{-} \stackrel{\text{kex}}{\longleftarrow} Co (H_2 BMPDE)$$
(OH)₂ 5

Preparation condition for Co(II)-H₂BMPDE complex. 100 μg aliquot solution of Co(II) was added into a 50 cm³ calibrated extraction bottle and 0.0001 M aqueous HCl solution was added and then 0.2 cm³ of H₂BMPDE solution. Volume of the component was made up to 5 cm³ with HCl (0.0001 M) solution, 10 min for colour development was allowed and 5 cm³ chloroform added. The component was shaken for ten min, allowed to stand, separated and the light brown coloured Co(II) complex allowed to dry.

Experimental design. In this study, RSM based on Box-Behnken design was used to optimize the reaction conditions for maximum production of the Co(II)bis(2,2′-methylylidenephenol)diaminoethane complex. The influences of independent variables were used to maximize the quantity of Co(II)-H₂BMPDE produced. The range of extraction parameters was effected through experimental design obtained from Box-Behnken central composite(CCD) design. The experiments designed in central composite design (CCD) using Box Behnken approach included 46 experiments of five reaction conditions at three levels (-1, 0, +1) with 3 runs at the centre point level. The quadratic model equation which explained the non linear effects of variables on the yield of the complex is given in equation 6.

$$Y=bo+\sum_{i=1}^k bixi + \sum_{i=1}^k bii \ X \ i + \sum_{i=1}^k \sum_{j=1}^k bij XiXJ + \in$$
6

where:

Y = the quantity of Co(II)-H₂BMPDE formed; bo = the offset term; bi the linear effect; bii = the squared effect and bij= the interaction effect.

In other words, they represent the regression coefficients of the model obtained by multiple regressions (the linear, quadratic and cross-product effects of the factors on the response, respectively). Xi, Xj = the ith extraneous variable and Σ the random error. The coefficient of regression R^2 , the F -test and P-value determines the fitness and significance of the polynomial model.

Average of three replicates data was obtained from the model analysis and responses due to interactions of the extraneous variables were generated.

Regression coefficients, standard errors and significance were obtained from the model with analysis of variance (ANOVA) evaluating the model significance and relationships of the five reaction conditions on the preparation and extraction of Co(II) metal complex. Consequently, the models were fitted and optimum level of extraneous variables response for maximum extraction and complex formation determined with the probability value of 95 % confidence level for the model terms accepted or rejected (Greferer and Lankmaryr, 2005).

Results and Discussion

Model fitting and statistical analysis. The experimental values of the yield of the Co(II) bis(2,2′- methylylidenephenol) diaminoethane complex at each points based on Box-Behnken experimental design were illustrated in Table 2. The data obtained were used to calculate the coefficients of the quadratic second order polynomial equation (equation 7), used to predict the yield of the complex. The best fitting model was developed through regression analysis using the experimental data. The regression terms determined to be significant were combined into a fitted second order polynomial equation to predict the yield of the complex:

Statistically, the model performance was tested as analysis of variance (ANOVA) and presented in Table 3. The goodness of fit of the model was checked by coefficient of determination (R^2). In this analysis, the value of R^2 is 99.99% and the value of Adj R^2 (99.97%) is high to show that only 0.001 % of the complexation and extraction was unaccounted for. This entails the fitted second order polynomial model described more than 99.98% of the process as shown by the significantly high value of Adj R^2 (p < 0.001) of the variations in the experimental data (Shu *et al.*, 2013; Greferer and Lankmaryr, 2005). The F-value of quadratic regression model was 8339.12. The observed lack of fit F-value of 2.43 for the Co(II) -H₂BMPDE preparation and extraction shows non significance in relation to the pure

Table 2. Box–Behnken central composite design and results for RSM

E4	Δ.	D.		D.	E	V: -1.1
Expt Run	A	В	С	D	Е	Yield
1	1.00	0.00	30.00	12.50	0.53	11.59
2	15.00	0.00	30.00	12.50	0.53	17.47
3	1.00	0.50	30.00	12.50	0.53	6.41
4	15.00	0.50	30.00	12.50	0.53	13.39
5		0.30				
6	8.00	0.25	20.00	5.00	0.53	14.17
	8.00		40.00	5.00	0.53	15.13
7	8.00	0.25	20.00	20.00	0.53	20.13
8	8.00	0.25	40.00	20.00	0.53	21.19
9	8.00	0.00	30.00	12.50	0.05	4.28
10	8.00	0.50	30.00	12.50	0.05	10.46
11	8.00	0.00	30.00	12.50	1.00	15.50
12	8.00	0.50	30.00	12.50	1.00	0.08
13	1.00	0.25	20.00	12.50	0.53	17.04
14	15.00	0.25	20.00	12.50	0.53	21.86
15	1.00	0.25	40.00	12.50	0.53	16.44
16	15.00	0.25	40.00	12.50	0.53	24.48
17	8.00	0.25	30.00	5.00	0.05	13.82
18	8.00	0.25	30.00	20.00	0.05	12.03
19	8.00	0.25	30.00	5.00	1.00	6.54
20	8.00	0.25	30.00	20.00	1.00	20.27
21	8.00	0.00	20.00	12.50	0.53	13.82
22	8.00	0.50	20.00	12.50	0.53	8.48
23	8.00	0.00	40.00	12.50	0.53	14.65
24	8.00	0.50	40.00	12.50	0.53	10.43
25	1.00	0.25	30.00	5.00	0.53	8.68
26	15.00	0.25	30.00	5.00	0.53	20.70
27	1.00	0.25	30.00	20.00	0.53	20.28
28	15.00	0.25	30.00	20.00	0.53	21.19
29	8.00	0.25	20.00	12.50	0.05	8.70
30	8.00	0.25	40.00	12.50	0.05	21.42
31	8.00	0.25	20.00	12.50	1.00	20.78
32	8.00	0.25	40.00	12.50	1.00	10.21
33	1.00	0.25	30.00	12.50	0.05	11.94
34	15.00	0.25	30.00	12.50	0.05	18.41
35	1.00	0.25	30.00	12.50	1.00	12.38
36	15.00	0.25	30.00	12.50	1.00	18.84
37	8.00	0.00	30.00	5.00	0.53	12.03
38	8.00	0.50	30.00	5.00	0.53	1.65
39	8.00	0.00	30.00	20.00	0.53	12.41
40	8.00	0.50	30.00	20.00	0.53	13.36
41	8.00	0.25	30.00	12.50	0.53	2.30
42	8.00	0.25	30.00	12.50	0.53	2.50
43	8.00	0.25	30.00	12.50	0.53	2.40
44	8.00	0.25	30.00	12.50	0.53	2.40
45	8.00	0.25	30.00	12.50	0.53	2.30
46	8.00	0.25	30.00	12.50	0.53	2.40
	0.00	0.23	20.00	12.50	0.55	2.10

A=time; B=acid; C=temperature; D=metal conc; E=ligand conc.

error and as shown R² value(Greferer and Lankmaryr, 2005). In consideration to this, it could be in inferred that in the predicted model the yield of Co (II) -

H₂BMPDE is accurate as also corroborated by the significant agreement between experimental and predicted values as shown in Fig 1. Table 3 illustrated the F and p -values a measure of the significance of coefficients. Small p - value and large F-value, shows significant relationship between reaction parameters. The term having P>F values less than 0.05 are significant and P value greater than 0.1 indicates an insignificant model (Shu et al., 2013). Consequently, the reaction parameter with the greatest magnitude on Co(II) -H₂BMPDE yield was the quadratic term of A², followed by the quadratic term of C²,D² and the linear terms of A, quadratic term of E^2 and linear term of D (p < 0.001). The cross-product AE and CD were significant at 1% level (p < 0.1) while other terms were all significant (p > 0.001) (Table 3).

Table 3. Analysis of variance (ANOVA) for the fitted quadratic polynomial model and significance test of regression coefficient.

	Sum of		Mean	F	p-value
Source	squares	df	square	value	
Model	2027.15	20	101.36	8339.12	< 0.0001
A	166.24	1	166.24	13676.92	< 0.0001
В	87.76	1	87.76	7220.74	< 0.0001
C	5.04	1	5.04	414.31	< 0.0001
D	144.84	1	144.84	11916.59	< 0.0001
E	0.78	1	0.78	64.54	< 0.0001
AB	0.30	1	0.30	24.89	< 0.0001
AC	2.57	1	2.57	211.61	< 0.0001
AD	30.80	1	30.80	2534.26	< 0.0001
AE	0.000	1	0.000	0.000	1.0000
BC	0.31	1	0.31	25.90	< 0.0001
BD	32.09	1	32.09	2640.37	< 0.0001
BE	116.64	1	116.64	9596.50	< 0.0001
CD	2.500E-003	1	2.500E-003	0.21	0.6541
CE	135.72	1	135.72	11166.50	< 0.0001
DE	60.19	1	60.19	4952.06	< 0.0001
A^2	682.77	1	682.77	56174.20	< 0.0001
B^2	7.41	1	7.41	609.39	< 0.0001
C^2	654.95	1	654.95	53885.36	< 0.0001
D^2	374.81	1	374.81	30836.92	< 0.0001
E^2	155.76	1	155.76	12814.68	< 0.0001
Residual	0.30	25	0.012		
Lack of					
Fit	0.28	20	0.014	2.43	0.164
Pure Error	0.028	5	5.667E-003		
Cor Total	2027.45	45			
Std. Dev.	0.11			R^2	0.9999
Mean	12.54			Adj R ²	0.9997
C.V.%	0.88			Pred R ²	0.9994

A=time; B=acid; C=temperature; D:metal conc; E=ligand conc.

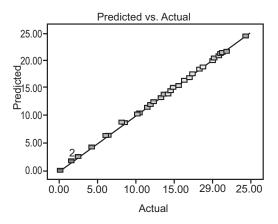
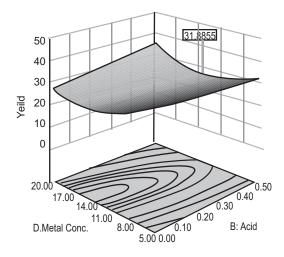


Fig. 1. Comparison between experimental and predicted values for Co(II) preparation and extraction.

Analysis of response surfaces and contour plots. The interaction of the reaction variables are represented using surface response and contour plots generated by varying two of the reaction variables within the determined range while others are kept at centre point as constant as shown in Fig. 2-9. The response surfaces and contour plots and their shapes provide useful information on the relationship between the reaction parameters and yield of the Co(II) -H₂BMPDE complex. Fig. 2 and 8 illustrated the effect of Co(II) concentration and acid concentration as well as acid concentration and time of extraction. The extraction was executed in the range of 0.1-0.0001 M acid solution. The extraction was quantitative at 0.001-0.0001 M solution of acid but decreased monotonously at higher acid concentration probably due to degradation of the H₂BMPDE and of the complex as it is formed. This is further buttressed in Fig. 3 and 6 as complexation could be hindered in high acid media and high temperature can degrade the H₂BMPDE hindering complexation.

Figures 4-9 illustrated the relationship between several reaction variables such as time, amount of H_2BMPDE and temperature in the preparation and extraction of Co(II) H_2BMPDE . When Co(II) concentration increased from 5 µg to 15 µg, Co(II) H_2BMPDE extracted increased. Above 15 µg of the Co(II), there was no observed increase in Co(II)- H_2BMPDE extracted. Unavailability of H_2BMPDE could be a reason behind this observation. Varying temperature from 20 -30 °C increased the quantity of Co(II)- H_2BMPDE produced but above 39 °C ,degradation and or demetallation of



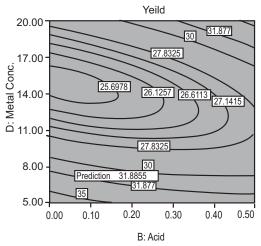
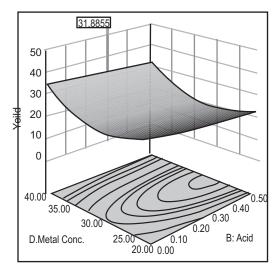


Fig. 2. Surface plot and contour plot of the combined effects of metal and acid concentration.

H₂BMPDE sets in leading to decreased yield (Baleizao and Garcia, 2006).

Synthesis and characterization of the ligand. The synthetic route for the ligand is illustrated in Fig. 1 by the condensation of ethylenediamine and salicylaldehyde in the ratio of 1:2. Recrystallization of the crude product gave 64.45% yield for which GC-MS spectral data ([M+1]⁺ 268 with fragments peaks at 206, 176, 172, 155 and 127) and elemental analyses gave satisfactory result. The UV- vis spectrum of H₂BMPDE shows three absorptions at 260, 285 and 335 nm indicating $\pi - \pi$ * , $n - \pi$ * and charge transfer transitions of the phenyl or imine ring, non-bonding electrons in the nitrogen and intraligand charge transfer transitions, respectively (Yang *et al.*, 2010). The ligand FT-IR,



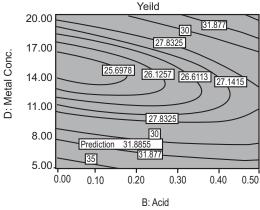
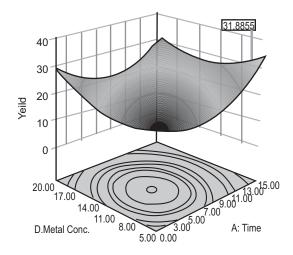


Fig. 3. Surface plot and contour plot of the combined effects of temperature and acid concentration.

showed broad peak of phenolic hydroxyl group at 3401cm⁻¹ and C=N stretching frequency at 1615 cm⁻¹ establishing that the Schiff base was actually synthesized (Yang *et al.*, 2010). Similarly, characteristic absorption assignable to C=O and NH₂ present in the precursor compounds disappeared in the spectra of the ligand establishing further the synthesis of the ligand. Strong band at 1285 cm⁻¹ was assigned to phenol C–O group (Yang *et al.*, 2010)

The absence of amine proton signals in the spectra of the ligand is a confirmation of the condensation of the precursor compounds, ethylenediamine and salicylaldehyde (Yang *et al.*, 2010). H₂EBNMD is a symmetrical molecule with the methyne proton observed as doublet at 3.5 ppm (4H) and azomethine proton shown as quartet (1H) at 7.4 ppm (Yang *et al.*, 2010; Ansari *et*



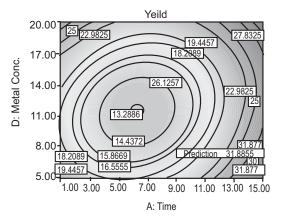
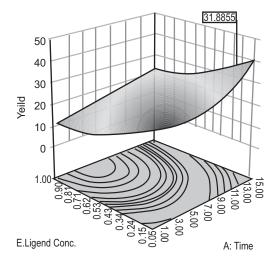


Fig. 4. Surface plot and contour plot of the combined effects of metal concentration and time.

al., 2009) whereas hydrogen of aromatics ring was displayed at 7.11 ppm (3H) due to coupling of 4 hydrogen atoms in the ring. ¹³C NMR spectrum of H₂BMPDE displayed carbon atom bonded to phenolic oxygen at 221.44 ppm, aromatic carbons at 152.65 ppm and methylene carbon at 48.69 ppm.

Kinetics of complexation. Kinetics experiment for the complexation of cobalt(II) to the H₂MPDE was effected at different contact times of 1,3,5,10 and 15 min with constant H₂BMPDE (0.5%) and aqueous HCl 10⁻⁴ M

Scheme 1. Synthetic route for bis (2,2′-methylylidene-phenol) diaminoethane.



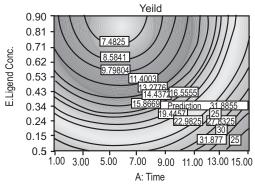


Fig. 5. Surface plot and contour plot of the combined effects of ligand concentration and time.

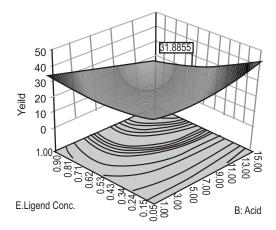
concentrations to determine the equilibrium time and to model the process. Two commonly used kinetic models i.e., Lagergren Pseudo-first order and Pseudosecond order model shown in equations 8 and 9, respectively were applied on the complexation data.

$$In(qe-qt)=Inqe-k_1t 8$$

$^{t/}qt^{=1}/_{K_2}qe^{2+}{}^{t/}qe$9

where:

the quantity of Co(II) complexed with H_2BMPDE at equilibrium (μg) is qe, qt (μg) the quantity of Co(II) complexed and K_1 and K_2 the rate constants of pseudofirst order and second order kinetic models, respectively. When In(qe-qt) is plotted against t for pseudo-first order model and t/qt plotted against t for second order model the observed slopes are K_1 and K_2 , respectively



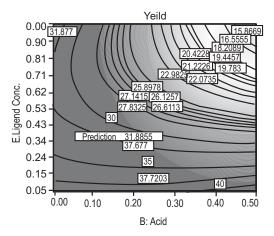
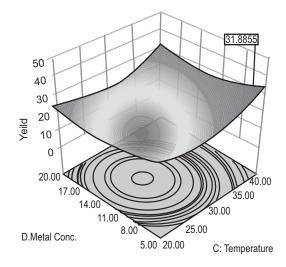


Fig. 6. Surface plot and contour plot of the combined effects of ligand and acid concentration.

(Fig. 10 and 11). The high regression coefficient of pseudo-second order kinetic model (R^2 =0.9948) and low regression coefficient of pseudo-first order kinetic model (R^2 =0.3382) indicated that complexation process is best described by pseudo –second order kinetic model.

Temperature effect. The temperature effect on the complexation process of cobalt (II) ions on H₂BMPDE showed that the reaction increased with rise in room temperature. This was done by performing the extraction at different temperatures of 288, 293, 298 and 303 K as shown in Table 4. Figure 12 illustrated the effect of temperature on the complexation of cobalt (II) ions on H₂BMPDE (Vant Hoff plot) represented as plot of Inko against 1/T. The increased complexation of the cobalt(II) ion onto the H₂BMPDE with rise in temperature illustrated that the complexation process could be endothermic (El-Bindary *et al.*, 2013). The complexation



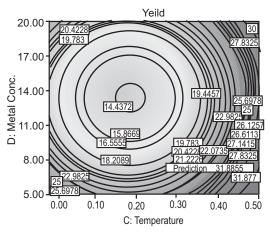


Fig. 7. Surface plot and contour plot of the combined effects of metal concentration and temperature.

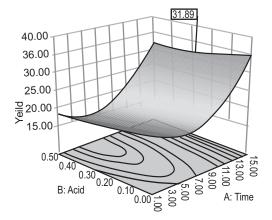
thermodynamic parameters were calculated from the variation of the thermodynamic equilibrium constant, K_0 (equation 10) at varied temperatures. Thus,

$$K_o = {^CI}/{_{C_2}} \dots 10$$

where:

 C_1 = the quantity of cobalt(II) complexed per unit mass of H_2BMPDE and C_2 = the concentration of cobalt(II) in the aqueous phase (Juan *et al.*, 2003).

The standard entropy change of complexation (ΔS^{0}), standard enthalpy change of complexation (ΔH^{0}), the standard free energy change (Gibb's free energy) (ΔG^{0}) and stability constant for complex formation (βn) of



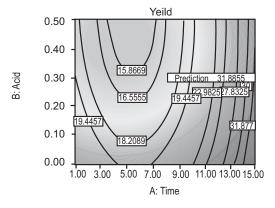
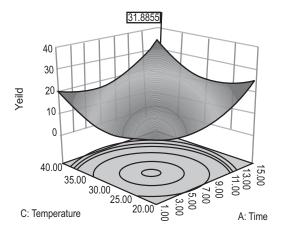


Fig. 8. Surface plot and contour plot of the combined effects of acid concentration and time.

the cobalt(II) ion and H₂BMPDE were calculated as illustrated in equations 11, 12 and 13.

Temperature is T in K and universal gas constant R in KJ/Mol/k. Gibb's free energy change values are negative illustrating the complex formation to be feasible and spontaneous. The positive sign of enthalpy change, the negative value of entropy change and the values of stability constant confirmed the fact that the complexation process was endothermic, involved solvation process with decreased randomness after extraction of Co²⁺ ion and the complex formed stable



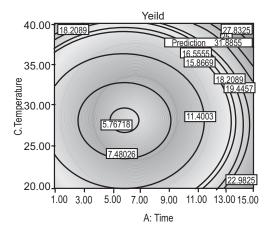


Fig. 9. Surface plot and contour plot of the combined effects of temperature and time.

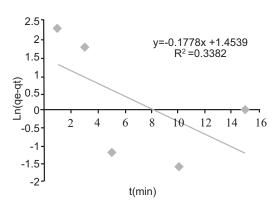


Fig. 10. Lagergran pseudo-first order kinetic model plot for Co(II)- H₂BMPDE

respectively (El-Bindary *et al.*, 2013; Eun-Jook *et al.*, 2008; Laura *et al.*, 1991; Lloret *et al.*, 1991). The observed process could be attributed to a replacement

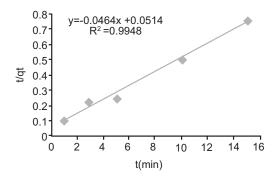


Fig. 11. Lagergran pseudo-second order kinetic model plot for Co(II)- H₂BMPDE

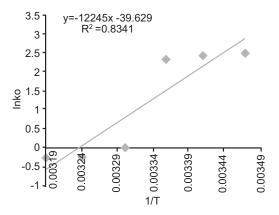


Fig. 12. Vant Hoff plot of InKo against 1/T for Co(II) -H₂BMPDE

of some water molecules from the coordination sphere with a positively charged species. Values of thermodynamic parameters been negative indicate more ordered state of complexation (El-Bindary *et al.*, 2013) and thus the ligand demonstrated the potential as a metal ion chelator.

Complexation isotherms. Langmuir and Freundlich isotherms were used to study the non linear relationship between the Co(II) complexed on the H_2BMPDE and the Co(II) ion uncomplexed (Mourabet *et al.*, 2015; Samir *et al.*, 2010; Hall *et al.*, 1966). Langmuir model is expressed by equation 14

Ce (μg) = the equilibrium concentration Co(II) ion, qe (μg) = the quantity of Co(II) ion per unit mass of H₂BMPDE, Qm and b = complexation capacity and

Table 4. Vant Hoff thermodynamic parameters of Co(II) -H₂BMPDE complex.

Metal	T(K)	InK ₀	Bn	$\Delta G^0(KJ/Mol)$	ΔH0(KJ/ Mol)	ΔS(KJ/MolK)
Co(II)	288	2.495	1.08	-5.97	14680.49	-47.51
	293	2.429	1.05	-5.97		
	298	2.31	0.985	-5.62		
	303	0	-0	0		

Legend: T=temperature, Δ S=entropy change, Δ H=enthapy change, β n= stability constant, ΔG^0 =Gibb's free energy.

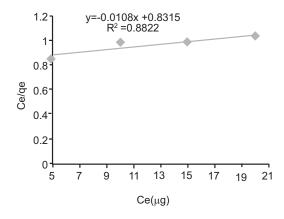


Fig. 13. Freundlich isotherm model plot for Co(II)- H_2BMPDE

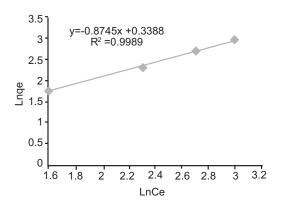


Fig. 14. Freundlich isotherm model plot for Co(II)- H_2BMPDE

complexation rate, respectively with values determined graphically from equation 15 and shown in Fig. 13, The affinity of Co(II) ions to H₂BMPDE derived from Langmuir parameter b was employed in getting the dimensionless separation factor RL expressed in equation 16. Co is the original Co(II) ion concentration and b the Langmuir isotherm model constant. The RL values for the Co(II) ion complexation on H₂BMPDE is between 0 and I and shows that the complexation process is favourable (Mourabet *et al.*, 2015; Samir

et al., 2010). The Freundlich model is shown in equation 17 with n as complexation intensity, K_F complexation capacity obtained as constants representing intercept and slope of the linear plot of In qe against In Ce (Fig. 14). The model constants as calculated with the coefficient of determination for Langmuir ($R^2 = 0.8822$) and Freundlich ($R^2 = 0.9979$) illustrates strong correlation.

$$\frac{\text{Ce}}{\text{qe}} = \frac{\text{Ce}}{\text{Qm}} + \frac{1}{\text{bQm}} \dots 15$$

$$Inqe = InKf + \frac{1}{1} InCe \dots 18$$

Conclusion

The synthesis of Co(II) bis (2,2'-methylylidenephenol) diaminoethane has been described for industrial scale production. The process has also been shown to be efficient, easy and effective. The optimal conditions for the preparation and extraction of Co(II) bis(2,2'methylylidenephenol)diaminoethane was 0.30 % H₂BMPDE, 6.22 μg metal ion concentration, a temperature of 39.27 °C, extraction time of 14.19 min, acid concentration of 10⁻⁴ M and one cycle extraction. Under these optimized conditions, the predicted yield was 31.89 µg which was in close agreement with the experimental value and suggests that the model was satisfactory and accurate. Thermodynamic studies indicated that the complexation is feasible, spontaneous, and endothermic and solvation process involved. The high regression coefficient observed from the pseudosecond order kinetic model ($R^2 = 0.9948$) as against pseudo-first order kinetic model (R²=0.3382) indicated that pseudo -second order kinetic model best described

the complexation process. The complexation of cobalt(II) ions on the H_2BMPDE correlated well with both Langmuir (R^2 =0.8822) and Freundlich (R^2 = 0.9979) isotherms. Thus, the process developed has been shown to be stable, cheap, environmentally friendly, and less laborious and can be applied in the industrial synthesis of the compound.

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Conflict of Interest. The authors declare no conflict of interest

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